## Easy Fill



The Easy Fill is a great option for small businesses or for those who are looking to get started in the water bottling business. This unit uses premade bottles and incorporates bottle rinsing, filling, capping and rollon labeling. The bottling line can be operated by two to four people and is capable of producing up to 1,000 bottles per hour.

The bottling process begins with the empty bottles placed upside down on the rinse nozzles. The operator pushes the rinse button to start a pre-timed rinse. When the rinse stops, the operator transfers the bottle to the filling line. Then the bottles are set in place under the filling nozzles, and the operator has the option to fill with a preset button (adjustable), or with the manual fill button. After the bottles are filled, an operator places the cap on the top of the bottle and secures it with the electronic capper. Then the label is applied to the bottle by simply sliding it across the roll-on labeler.

## Easy Fill

## Production Rate:

The actual production rate will depend on several factors:

- Bottle size(s)
- Number of operators
- Materials and supplies
- Efficiency and productivity

| Bottle Size | Bottles per Hour |
| :---: | :---: |
| 0.5 L | 1,000 |
| 1 L | 800 |
| 1.5 L | 700 |
| 2 L | 600 |

When operated by four people, the EasyFill can produce up to 1,000 bottles per hour. For optimum production, it is recommended to also have a designated worker supply the materials to the filling line (empty bottles, caps, and labels).

## Bottling Requirements:

The EasyFill is a bottle filling system that does not include any filtration components. The required incoming flow rate will depend on the size of bottle you are filling and the number of bottles produced per hour.

| Bottle Size | Required Water Flow Rate |
| :---: | :---: |
| 0.5 L | 3 GPM |
| 1 L | 5 GPM |
| 1.5 L | 5 GPM |
| 2 L | 6 GPM |

## Features:

Bottle holding bin
12 head stainless steel bottle rinsers
6 faucet filling station
Handheld electronic bottle capper
Ozone injection
Two high quality stainless steel work tables
( 96 "L x 30"W x 64"H each)

## Layout:

Each unit uses a stainless steel work table as the base. These tables are 30 " wide by 96 " long (each) and can be arranged end to end or in an "L" shape depending on your specific work area.


## OR



